

DIRECTOR SERVICES

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G.M. - MECHANICAL

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MANAGER / D-23

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M/D-23

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S. NO.	Material	Dimensions
1	Decdar wood	30% of the supply may be accepted in size I. 9'x10"x6" II. 10'x10"x6" III. 11'x10"x6" IV. 12'x10"x6" V. 13'x10"x6" VI. 14'x10"x6" VII. 15'x10"x7" VIII. 16'x10"x6" 9'-10"x9"x5 3/4" 10'-10"x9"x5 3/4" 11'-10"x9"x5 3/4" 12'-10"x9"x5 3/4" 13'-10"x9"x5 3/4" 14'-10"x9"x5 3/4" 15'-10"x9"x5 3/4"
2	Minimum period required in a depot of the plains before presentation.	06 months after extraction from forest
3	Minimum period required in a depot of the plains after extraction from the rivers (in case of sleepers rafted by rivers).	01 month
4	Largest tight knot allowed 6" from the center of rails.	2" in diameter not more than 2 in number away from spike holes of rails
5	Largest tight knot allowed away from rail seat.	3" in diameter.
6	Sap wood	Not required
7	End splits	2" permitted (In case when sleepers are full 9' or over in length)
8	End bounding	All sleepers must be end bounded by G.I. wire.
9	Live knot	Over 3" dia will not be accepted.
10	Tolerance	1/4" is permissible in width and thickness
11	Length	Will be measured in multiples of 33% to the lowest 1/4 foot
12	Sleepers split parallel to the depth of the face will be accepted. But a sleeper split parallel to the width of the face will not be accepted and will be a rejection. Any sleepers broken or cracked will not be accepted.	
13	Sleeper must be sound, free from fungi attack, wet & dry rot, insect attack, serious cracks or serious end shaker	

SPECIFICATION NO: 1/1804/19/1-A/D-23

WOODEN SLEEPERS

*Annex C*